

**Work Order ID 69391**

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Tuesday, May 10, 2011 2:35:43 PM

Item ID: D130-700-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 5/10/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: PDate: 11-05-10

Tooling:

Date:

Run Start

QC: Date: SPC (Y/N): Date: 

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3167	Rev A1								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D130-700-011CHG001

Subtotal

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/6/18

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Subtotal(+2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D130-700-011

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Item Name: Bearpaw

Start Date: 5/10/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180  Packaging	Packaging	0.00							
Packaging	<b>Memo</b> Identify and pack for shipping as per PPP D130-700-011 Location: <u>B3</u>	0.00		A					
190  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	<b>Memo</b>	0.00							

11/6/3 SL 2

11/6/07

ME  
11-06-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 69391

Parent Item: D130-700-011

Parent Item Name: Bearpaw



Start Date: 5/10/2011

Required Date: 5/13/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3167-1  Bearpaw		Manufactured	No				Each	1.0000		4			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST495				1					
				43828				1					
AN4-12A  Bolt		Purchased	No			170	Each	228.0000	4	8			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST357				228					
				115422				128					
				117508				100					
AN4-15A  Bolt		Purchased	No			170	Each	291.0000	8	16			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST308				6					
				116786				6					
				ST357				200					
				117423				200					
				ST358				85					
				117313				85					
AN960JD416  Washer	NAS1149D0463J	Purchased	No			170	Each	0.0000	12	24			

B69392

1117794

116150

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 69391

Parent Item: D130-700-011

Parent Item Name: Bearpaw

Start Date: 5/10/2011

Required Date: 5/13/2011

Start Qty: 2.00

Required Qty: 2.00

D2182B060

Manufactured No

170 Each

4.0000

4

8.6x



Clamp Cushion



B66063

SP

D2274

Manufactured No

170 Each

208.0000

12

24 2x



Radius Block



B62658

SP

D2519

Manufactured No

170 Each

49.0000

4

8



Clamp



SP

D2529

Manufactured No

170 Each

399.0000

12

24



Washer



SP

D3171-1

Manufactured No

170 Each

7.0000

4

18



Angle



B69596 11/12/11 SP (20)

## Location

ST402A

52649

## Loc Qty

4

4

## Loc Code

## Location

ST010

67578

68937

## Loc Qty

208

204

4

## Loc Code

## Location

ST462

65118

## Loc Qty

49

49

## Loc Code

## Location

ST016

66953

## Loc Qty

399

399

## Loc Code

## Location

ST038

65555

## Loc Qty

7

7

## Loc Code

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 69391



Parent Item: D130-700-011



Parent Item Name: Bearpaw

Start Date: 5/10/2011

Required Date: 5/13/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

170

Each

5,014.000

12

24



Nut



11/6/11

Location

Loc Qty

Loc Code

ST300

5014

116823

1214

117441

3000

117601

800

24

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Shop Packet Print

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**REFERENCE ONLY****32.3 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D130-700-011 Bearpaw Installation	12.5 lb 5.67 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	159.8 in 4.05 m	1998 in-lb 23.0 m-kg

**32.4 PARTS LIST**

Qty	Part Number	Description
X	D130-700-011	BEARPAW INSTALLATION
4	D2182B060	Rubber Cushion
12	D2274	Radius Block
12	D2529	Washer
4	D2519	Clamp
2	D3167-1	Bearpaw
4	D3171-1	Angle
4	AN4-12A	Bolt
8	AN4-15A	Bolt
12	AN960JD416	Washer
12	MS21042L4	Nut (or MS21042-4)

**TC Accepted**  
**DEC 18 2002**

